

TABLE 23 TO SUBPART UUU OF PART 63—OPERATING LIMITS FOR INORGANIC HAP EMISSION LIMITATIONS FOR CATALYTIC REFORMING UNITS

As stated in § 63.1567(a)(2), you shall meet each operating limit in the following table that applies to you.

For each applicable process vent for a new or existing catalytic reforming unit with this type of control device . . .	You shall meet this operating limit during coke burn-off and catalyst rejuvenation . . .
1. Wet scrubber .....	The daily average pH or alkalinity of the water (or scrubbing liquid) exiting the scrubber must not fall below the limit established during the performance test; and the daily average liquid-to-gas ratio must not fall below the limit established during the performance test.
2. Internal scrubbing system or no control device (e.g., hot regen system) meeting outlet HCl concentration limit.	The daily average HCl concentration in the catalyst regenerator exhaust gas must not exceed the limit established during the performance test.
3. Internal scrubbing system meeting HCl percent reduction standard.	The daily average pH or alkalinity of the water (or scrubbing liquid) exiting the internal scrubbing system must not fall below the limit established during the performance test; and the daily average liquid-to-gas ratio must not fall below the limit established during the performance test.
4. Fixed-bed gas-solid adsorption system .....	The daily average temperature of the gas entering or exiting the adsorption system must not exceed the limit established during the performance test; and the HCl concentration in the adsorption system exhaust gas must not exceed the limit established during the performance test.
5. Moving-bed gas-solid adsorption system (e.g., Chlorsorb™ System).	The daily average temperature of the gas entering or exiting the adsorption system must not exceed the limit established during the performance test; and the weekly average chloride level on the sorbent entering the adsorption system must not exceed the design or manufacturer's recommended limit (1.35 weight percent for the Chlorsorb™ System); and the weekly average chloride level on the sorbent leaving the adsorption system must not exceed the design or manufacturer's recommended limit (1.8 weight percent for the Chlorsorb™ System).

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TABLE 24 TO SUBPART UUU OF PART 63—CONTINUOUS MONITORING SYSTEMS FOR INORGANIC HAP EMISSIONS FROM CATALYTIC REFORMING UNITS

As stated in § 63.1567(b)(1), you shall meet each requirement in the following table that applies to you.

If you use this type of control device for your vent . . .	You shall install and operate this type of continuous monitoring system . . .
1. Wet scrubber .....	Continuous parameter monitoring system to measure and record the total water (or scrubbing liquid) flow rate entering the scrubber during coke burn-off and catalyst rejuvenation; and continuous parameter monitoring system to measure and record gas flow rate entering or exiting the scrubber during coke burn-off and catalyst rejuvenation <sup>1</sup> ; and continuous parameter monitoring system to measure and record the pH or alkalinity of the water (or scrubbing liquid) exiting the scrubber during coke burn-off and catalyst rejuvenation. <sup>2</sup>
2. Internal scrubbing system or no control device (e.g., hot regen system) to meet HC1 outlet concentration limit.	Colormetric tube sampling system to measure the HC1 concentration in the catalyst regenerator exhaust gas during coke burn-off and catalyst rejuvenation. The colormetric tube sampling system must meet the requirements in Table 41 of this subpart.
3. Internal scrubbing system to meet HC1 percent reduction standard.	Continuous parameter monitoring system to measure and record the gas flow rate entering or exiting the internal scrubbing system during coke burn-off and catalyst rejuvenation; and continuous parameter monitoring system to measure and record the total water (or scrubbing liquid) flow rate entering the internal scrubbing system during coke burn-off and catalyst rejuvenation; and continuous parameter monitoring system to measure and record the pH or alkalinity of the water (or scrubbing liquid) exiting the internal scrubbing system during coke burn-off and catalyst rejuvenation. <sup>2</sup>

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If you use this type of control device for your vent . . .	You shall install and operate this type of continuous monitoring system . . .
4. Fixed-bed gas-solid adsorption system .....	Continuous parameter monitoring system to measure and record the temperature of the gas entering or exiting the adsorption system during coke burn-off and catalyst rejuvenation; and colometric tube sampling system to measure the gaseous HC1 concentration in the adsorption system exhaust and at a point within the absorbent bed not to exceed 90 percent of the total length of the absorbent bed during coke burn-off and catalyst rejuvenation. The colometric tube sampling system must meet the requirements in Table 41 of this subpart.
5. Moving-bed gas-solid adsorption system (e.g., Chlorsorb™ System)..	Continuous parameter monitoring system to measure and record the temperature of the gas entering or exiting the adsorption system during coke burn-off and catalyst rejuvenation.

<sup>1</sup> If applicable, you can use the alternative in § 63.1573 (a)(1) instead of a continuous parameter monitoring system for gas flow rate or instead of a continuous parameter monitoring system for the cumulative volume of gas.

<sup>2</sup> If applicable, you can use the alternative in § 63.1573(b)(1) instead of a continuous parameter monitoring system for pH of the water (or scrubbing liquid) or the alternative in § 63.1573(b)(2) instead of a continuous parameter monitoring system for alkalinity of the water (or scrubbing liquid).

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TABLE 25 TO SUBPART UUU OF PART 63—REQUIREMENTS FOR PERFORMANCE TESTS  
FOR INORGANIC HAP EMISSIONS FROM CATALYTIC REFORMING UNITS

As stated in § 63.1567(b)(2) and (3), you shall meet each requirement in the following table that applies to you.

For each new and existing catalytic reforming unit using . . .	You shall . . .	Using . . .	According to these requirements . . .
1. Any or no control system.	<p>a. Select sampling port location(s) and the number of traverse points.</p> <p>b. Determine velocity and volumetric flow rate.</p> <p>c. Conduct gas molecular weight analysis.</p> <p>d. Measure moisture content of the stack gas.</p>	<p>Method 1 or 1A (40 CFR part 60, appendix A), as applicable.</p> <p>Method 2, 2A, 2C, 2D, 2F, or 2G (40 CFR part 60, appendix A), as applicable..</p> <p>Method 3, 3A, or 3B (40 CFR part 60, appendix A), as applicable.</p> <p>Method 4 (40 CFR part 60, appendix A).</p>	<p>(1) If you operate a control device and you elect to meet an applicable HCl percent reduction standard, sampling sites must be located at the inlet of the control device or internal scrubbing system and at the outlet of the control device or internal scrubber system prior to any release to the atmosphere. For a series of fixed-bed systems, the outlet sampling site should be located at the outlet of the first fixed-bed, prior to entering the second fixed-bed in the series.</p> <p>(2) If you elect to meet an applicable HCl outlet concentration limit, locate sampling sites at the outlet of the control device or internal scrubber system prior to any release to the atmosphere. For a series of fixed-bed systems, the outlet sampling site should be located at the outlet of the first fixed-bed, prior to entering the second fixed-bed in the series. If there is no control device, locate sampling sites at the outlet of the catalyst regenerator prior to any release to the atmosphere.</p>